







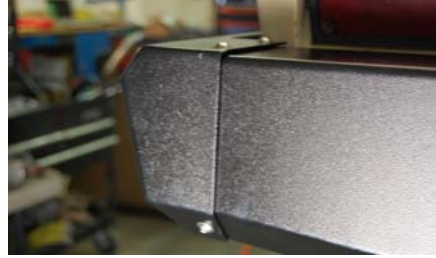


Rear Plate Bumper Installation Instructions

<p>Parts List:</p> <ul style="list-style-type: none"> (1) 44" Center (1 ea.) L & R Wing (1 ea.) L & R End Cap (2) Mounting Bracket (6) 12mm x 225mm Hex Bolt (6) 12mm Washer (4) 1/x1.25 Carriage Bolt (4) 1/2 Washer (4) 1/2 Lock Washer (6) 6mm x 20mm SS Allen/Buton Head Bolt (6) 6mm SS Washer (6) 6mm J-Nut (12) 3/x1 SS Allen/Buton Head Bolt (12) 3/8 SS Washer (12) 3/8 J-Nut (2) 6mm x 20mm Hex Head Bolt (2) 6mm Washer (2) 6mm Nut 	<p>Tools Needed:</p> <p>Drill</p> <ul style="list-style-type: none"> 19mm socket 3/4" Socket 3/4" Wrench 7/32" Allen Wrench 4mm Allen Wrench 10mm Wrench 1/4" Drill Bit
<p>1. After removal of your stock bumper and brackets, locate the 3 holes on each side of your frame rails. .</p>	

<p>2. Install frame mounts flat side out on each frame rail using (3) 12mm x 225mm hex bolts, (3) 12mm Washer. Leave brackets slightly loose for final adjustment.</p>	
<p>3. Install center section of bumper using (4) 1/2" x 1.25" Carriage Bolt, (4) 1/2" washer, (4) 1/2" Lock washer</p>	
<p>4. Attach (6) ea. 3/8" J-Clips to each side of bumper face</p>	
<p>5. Attach wings to bumper face using (6) ea. 3/8" x 1" SS Allen Head bolt, (6) ea. SS Washer.</p>	
<p>6. Attach (3) 6mm J-Clips to the end of each wing</p>	

7. Attach end caps to wings using (3) 6mm x 20mm SS Allen head bolt, (3) SS washer



8. On the inside of the end cap, is a body mount. Drill a 1/4" hole at the location on this bracket. And mount using (1) ea.6mm x 20mm Hex Head Bolt, (1) 6mm Washer, and (1) 6mm Nut.



9. Please Note: Some models may already be pre-drilled for this mounting.

