




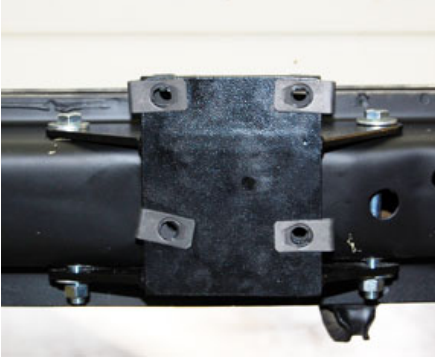





Front Plate Bumper

Installation Instructions

<p>Parts List:</p> <ul style="list-style-type: none"> (1) 24" Center Plate (1 ea.) L & R Wing (1 ea.) L & R End Cap (1 ea.) L & R Mounting Bracket (Pass side Marked with dot) (8) 3/8x1 SS Allen/Button Head (8) 3/8 SS Washer (12) 6mm x 20mm SS Allen/Button Head (12) 6mm SS Washer (12) 6mm J-Clip (8) 3/8 J-Clip (4) 3/8 x 4.5 Carriage Head Bolt (4) 3/8 Nylok Nut (8) 3/8 Washer 	<p>Tools Needed:</p> <ul style="list-style-type: none"> Drill Flat Blade Screwdriver 9/16" Socket 9/16" Wrench 7/32" Allen Wrench 4mm Allen Wrench 3/8" Drill Bit 1/8" Drill Bit
<p>1. Remove Front Bumper Cover. As this varies with model please choose appropriate method.</p>	
<p>2. On one side of the bumper, locate the 2 sets of (3) locator holes . align the mounting bracket holes with the 2 fronts holes, mark top and bottom.</p>	
<p>3. With a 1/8 drill bit make a hole in the center of the bottom marks.</p>	

<p>4. With a 3/8" drill bit, bore both the top and bottom holes .</p>	
<p>4. Repeat this operation on the other side. Your bumper should now be ready for installation</p>	
<p>5. Place mounting bracket in position and using (2) 3/8 x 4.5 bolt, (2) 3/8 washer, (2) 3/8 nut place bolts through mounting bracket and tighten securely. Repeat for other side. Please Note: Passenger side bracket is marked with a dot.</p>	
<p>6. On each bracket, attach (4) 3/8" J-Clips</p>	
<p>7. Using the mounting bracket, attach (1) ea. Left and Right Wing using (4)ea. 3/8x1 SS Allen/Button Head bolt, (4)ea. 3/8" SS Washer . Tighten securely.</p>	

8. Locate holes on each end of wing and install (6) 6mm J-Clips



9. Attach center section using (6) 6mm x 20mm Allen/Button Head bolt, (6) 6mm Washer. Please Note: Tighten top screws to seat J-Clips, loosen top screws, tighten bottom screws securely, tighten top screws securely for proper fit and alignment.



10. Attach left and right end caps using (3) ea. 6mm x 20mm Allen/Button Head bolt, (3) 6mm Washer.

